	>
e	_
Ö	
_	+
-	а
Ψ	-
<u>_</u>	_
erel	2
<del>1</del>	а
a)	
~	>



## **APPROVED BODYSHOP STANDARDS**

2020

Weighting (SECTION)

Weighting (of **TOTAL**)

## M Indicates a Mandatory Standard

1	CU	STOMER EXPERIENCE		
1.01	M	Customer Parking: There must be a minimum of 4 customer parking places available & clearly lined plus 1 disabled car parking bay.	15.0%	1.5%
1.02	M	Customer Reception: Customer reception area must be clearly signed, clean and tidy with refreshment facilities and allow unrestricted access to disabled	15.0%	1.5%
		customers. Customer-facing staff should wear either Kia or neutrally branded workwear.		
1.03		Customer Toilets: Customer toilets must be separate from workshop toilets but may be shared by office staff with unrestricted access to disabled	10.0%	1.0%
1.04		Courtesy Cars: A minimum of 2 courtesy cars should be available and ideally Kia branded.	10.0%	1.0%
1.05		Vehicle Check In/Hand Over Procedure: Vehicle Check In & Hand Over procedures in place.	20.0%	2.0%
1.06		Complaints Process: Complaints log and resolution process in place and up to date.	10.0%	1.0%
1.07		Data Protection: A documented Data Policy, including description of appropriate Data Security Measures.	20.0%	2.0%
		Total	100.0%	10.0%

2	CC	DMPLIANCE and LEGISLATION		
2.01		Compliance, Engineering Statutory Reports: Health & Safety Comply with all related H&S, industry codes, regulations, and applicable laws.	25.0%	3.8%
2.02		Employers Liability & Motor Trade Insurance: Display current Employers Liability Insurance certificate and Motor Traders Insurance to be in place.	5.0%	0.8%
2.03		Waste Management: Waste, including hazardous waste, must be stored and disposed of in accordance with all applicable legislation and local authority regulations.	5.0%	0.8%
2.04		Electrical Testing: All electrical devices must comply with all applicable legislation (Fixed Testing & PAT).	5.0%	0.8%
2.05		Fire Risk Assessment: Up to date Fire Risk assessment in place & all staff trained in fire safety, with a copy of the last fire drill available.	6.5%	1.0%
2.06		Annual Staff Health Checks: All workshop staff to have completed annual health surveillance.	6.5%	1.0%
2.07		Air Quality Tests: Records available to confirm air quality tests conducted quarterly and aligned to HSE/COSHH.	5.0%	0.8%
2.08		Number Plate Registration Licence Number: Number Plate Registration Licence Number (SID) recording process to be in place.	5.0%	0.8%
2.09		Solvent Usage - VOC log: VOC log recording net usage in place, up to date and readily available.	5.0%	0.8%
2.10		Booth Servicing: Records available to confirm booth servicing up to date.	7.0%	1.1%
2.11		Booth Clearance Times/Smoke Tests: Booth Clearance times to be displayed on the booth(s)	5.0%	0.8%
2.12		Paint System(s): EPA compliant paint refinishing products must be used at all times.	10.0%	1.5%
2.13	M	Warranty Approved Paint System(s): One of the following eight Approved Paint Systems should be installed on site and used on all accident damage and	10.0%	1.5%
		warranty work directed to the bodyshop via the Kia dealer or via KMUK centrally: those brands are Sikkens & Lesonal (from Akzo Nobel Coatings BV), PPG &		
		Nexa Autocolor (from PPG Industries Inc.), Glasurit & R-M (from BASF Coatings GmbH), and Standox & Spies Hecker (from Axalta Coating Systems LLC).		
		Total	100.0%	15.0%

1 of 4

	_
O.	$\subseteq$
Ö	0
$\subseteq$	at
<u>re</u>	-0
O	
4	a
ž	5



## **APPROVED BODYSHOP STANDARDS**

2020

Weighting (SECTION)
Weighting (of TOTAL)

LT.	_		<i>&gt;</i>	> _
		ORIVELLOR RECOFFEE A CONTROL		
3	W	ORKSHOP PROCESSES and CONTROL	40.00/	2.00/
3.01		Workshop Buildings: All workshop buildings must be in a good state of repair, heated, water tight and well lit.	10.0%	2.0%
3.02		Mechanical, Electrical & Trim Bays [MET] & Panel: A minimum of 6 bays in the workshop to complete the MET & Panel procedures and measures in place	5.0%	1.0%
	-	to prevent cross contamination.		
3.03	_	Jig Bay (Fixed bed) OR Jig Bay (mobile): There must be a bay in MET & Panel capable of being used as a jig bay.	2.5%	0.5%
3.04		Paint Mixing Room: There must be a suitably enclosed area accommodating a paint mixing scheme and associated equipment.	5.0%	1.0%
3.05		Paint Preparation Bays: There must be a minimum of 2 paint preparation bays.	5.0%	1.0%
3.06		Paint Finishing Area: There must be a minimum of 1 bay to complete the refinish process - e.g. machine polishing / detailing.	2.5%	0.5%
3.07		Valet Bay: A designated area, inside or outside, designed for the purpose of washing and cleaning vehicles.	2.5%	0.5%
3.08		New Parts Store: A designated area to store new parts which should be clearly signed, clean and tidy.	2.5%	0.5%
3.09		Displaced Parts Storage: A designated area to store displaced parts which should be kept clean and tidy with facilities for safe storage and quick retrieval.	2.5%	0.5%
3.10		Warranty Parts Area: A designated secure area to store displaced warranty parts in accordance with the Kia Warranty Procedure.	2.5%	0.5%
3.11		Car Care Kits: Seat covers and floor mats to be fitted to all vehicles entering the workshop.	2.5%	0.5%
3.12		Vehicle Protection: Vehicle exterior and interior surfaces should be protected from dust and other material fall out when in the workshop.	2.5%	0.5%
3.13		Displaced Parts, Tools, Consumables Storage: Displaced parts, tools or consumables should not be stored in or on any part of the vehicle.	2.5%	0.5%
3.14		Secure Vehicle Storage Area: Vehicles should be stored in a secure area with all exposed apertures made weathertight.	5.0%	1.0%
3.15	M	Estimating: Audatex is KMUK's preferred recognised computerised estimating system that must be used to calculate repair times.	15.0%	3.0%
3.16		Process to communicate VIN number to Dealer for recall check: Process to be in place to enable Kia dealer to confirm 'recall' and 'service' status on all Kia	2.5%	0.5%
		vehicles during the estimating stage of repair.		
3.17	M	Bodyshop Management System: A recognised PC or Internet based bodyshop management system (BMS) must be in place.	7.5%	1.5%
3.18		Time Recording: There must be an accurate method of measuring and recording actual repair times.	2.5%	0.5%
3.19		Workshop Loading: Workshop loading system in place and up to date.	2.0%	0.4%
3.20		Job Pack: Job pack (in electronic format or hard copy) to include job card, repair methods and quality control forms should be prepared for each vehicle	10.0%	2.0%
		entering the workshop.		
3.21	M	Kia Diagnostic System (KDS): KDS to be available via your Kia dealer to conduct diagnostic checks on Kia vehicles when appropriate.	4.0%	0.8%
3.22		Hybrid/Electric Vehicle Safety Awareness: A document defining the safe handling and movement of Hybrid/EVs, supported by an Awareness Programme	2.0%	0.4%
		for all staff who have physical contact with the vehicle.		
3.23		Advanced Driver Assistance Systems: Access to the relevant ADAS re-calibration Kits and Special Service Tools (SSTs) via the nominating Kia dealer; other	2.0%	0.4%
		generic equipment <b>should not</b> be used without written approval from KMUK.		
		Total	100.0%	20.0%
		Total		

	,			
Reference	Mandatory	APPROVED BODYSHOP STANDARDS	Weighting (SECTION)	Weighting (of <b>TOTAL)</b>
efer	lan	The Power to Surprise 2020	/eig	/eig of <b>T</b> (
Ř	$\geq$		< <u>(s)</u>	≶ ∪
4	PE	OPLE		
4.01		Bodyshop Manager/Supervisor: There must be a minimum of 1 manager or supervisor on-site at all times.	8.0%	1.0%
4.02		Customer Care Representative: There must be a minimum of 1 person responsible for managing and coordinating customer and work provider	4.0%	0.5%
4.03		Estimator/Vehicle Damage Assessor: There must be a minimum of 1 estimator on site with current relevant industry recognised qualifications.	13.0%	1.6%
4.04		MET Technician: There must be a minimum of 1 MET technician on site with current relevant industry recognised qualifications.	13.0%	1.6%
4.05		Panel Technician: There must be a minimum of 1 Panel technician on site with current relevant industry recognised qualifications.	13.0%	1.6%
4.06		Paint Technician: There must be a minimum of 1 Painter on site with a relevant industry recognised qualification.	13.0%	1.6%
4.07		Hybrid/Electric Vehicle Technician: There must be a minimum of 1 technician, ideally on site, and with a current relevant industry recognised qualification to Level 3.		1.0%
4.08		F-GAS: There must be a minimum of 1 technician, ideally on site, with certification of completing a recognised F-Gas training course.	8.0%	1.0%
4.09		ADAS: Such re-sets should take place at the Kia dealership using KMUK's ADAS Re-calibration Kits and Special Service Tools (SSTs), and carried out by a	8.0%	1.0%
		dealer technician having received the necessary instruction/training on the equipment & tooling. If the bodyshop wishes to use generic aftermarket		
		equipment, this may only become acceptable with written agreement from KMUK.		
4.10		Parts Person: There must be a minimum of 1 person responsible for managing the procurement and distribution of parts.		
4.11		Valeter (Car Cleaner): There must be a minimum of 1 person to valet vehicles.		
4.12		<b>Driver:</b> There must be a minimum of 1 person responsible for collecting and delivering customers' vehicles.		0.3%
4.13		Training Plan & Annual Review of Skills: Annual review of all staff training plans and skills required to repair vehicles to Kia standards.		0.5%
4.14		Organisation Chart: An up to date organogram (organisation chart) should be in place.		0.3%
		Total	100.0%	12.5%
5	TH	IRD PARTY RELATIONSHIPS		
5.01	M	Sub-contractor SLAs: A written agreement with supporting documentation must be in place between the bodyshop and all subcontractors used.	50.0%	2.5%
5.02	М	Dealer SLA: A work referral, parts supply, KDS and courtesy car/hire vehicle agreement must be in place between the 'nominating' Kia dealer and the	20.0%	1.0%
		bodyshop. In the case of a Kia dealer-owned bodyshop, this will be in the form of a letter of commitment.		
5.03	M	Kia Motors (UK) SLA: Enter into a Service Level Agreement in respect of the Kia Accident Management Programme and Affinity Insurance.	30.0%	1.5%
		Total	100.0%	5.0%
6	TO	OLING and EQUIPMENT		
6.01	l IO	Calibration: Records available to confirm equipment calibration up to date.	10.0%	2.0%
6.02		General Servicing & Maintenance: Records available to confirm equipment maintenance programme up to date.	10.0%	2.0%
6.03	+	Tools: see Guidance Notes for full listing	15.0%	3.0%
6.04				3.070
6.04.01	M	Core Workshop Equipment:  M Body alignment jig (bracket) – (or) Body alignment jig (measuring system)		0.5%
6.04.02		Body alignment jig (bracket) – (or) Body alignment jig (measuring system)  Spraybooth(s)		1.0%
6.04.03	-	spraybootn(s)  Computerised 4 wheel alignment		1.0%
6.04.04	-	M. M.I.G./M.A.G. welder		2.0%
6.04.05	-	M Resistance/Spot Welder		2.0%
6.04.06	-	Resistance/spot werder  A Air conditioning plant		1.0%
6.04.07	-	M Air Bag Storage Cabinet		
6.05	747	General Workshop Equipment: see Guidance Notes for full listing (incl. Torque Settings)	5.0% 22.5%	1.0% 4.5%
0.00	1		22.570	1.570

Total 100.0%

20.0%



## **APPROVED BODYSHOP STANDARDS**

2020

Weighting (SECTION)
Weighting (of TOTAL)

7	REPAIR QUALITY		
7.01	End-of-Process Sign-off: Documented Quality Control procedure in place to be signed off at the end of each stage of the repair.	30.0%	3.0%
7.02	Final Inspection: Once repairs have been completed, every vehicle must be inspected and checked off against the job card and final QC procedure.	30.0%	3.0%
7.03	Work Quality Inspection: At least two vehicles undergoing repair will be made available for inspection during the course of the Kia bodyshop audit.	40.0%	4.0%
			f

Total	100.0%	10.09

8	BF	RANDING and WARRANTY		
8.01	M	Kia Branded Signage: Bodyshop to display official Kia Approved Bodyshop Signage as issued/Approved Bodyshop Certificate which must be suitably	33.4%	2.5%
		displayed in reception, plus any literature/materials as required and as approved by Kia.		
8.02		Workmanship: A minimum 5 years workmanship warranty must be provided on every paint and body repair.	13.3%	1.0%
8.03		Parts: All parts fitted must be guaranteed for the duration of the part manufacturer's own warranty.	13.3%	1.0%
8.04		Vehicle Manufacturer's Warranty: A minimum of the remaining period of any manufacturer's paintwork and/or anti-perforation warranty must be	13.3%	1.0%
		underwritten, for all work, including Warranty Work.		
8.05	M	Kia Repair Certificate: Kia repair certificate to be issued to each customer on completion of repairs.	20.0%	1.5%
8.06		Bodyshop KPIs: Bodyshop to supply Key Performance Information to Kia as and when required relevant to Kia vehicles.	6.7%	0.5%
		Total	100.0%	7.5%

**Grand Total** 100.0%

These Standards must be read in conjunction with

Kia Bodyshop Guidance Notes 2020 (v01).pdf and Kia Bodyshop Appendices 2020 (v01).pdf

to ensure that the full detail is understood; please be aware that the information in these documents is

essential in determining if you are able to comply or not.

For further information, contact us on kia@fusion-ms.co.uk.